



D1: \_\_\_\_\_  
 D2: \_\_\_\_\_ TOL: \_\_\_\_\_  
 D3: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L1: \_\_\_\_\_  
 L2: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L3: \_\_\_\_\_ TOL: \_\_\_\_\_

DRILLING DEPTH Lmax: \_\_\_\_\_  
 A1: \_\_\_\_\_  
 NO. OF FLUTES: \_\_\_\_\_  
 COOLANT FEED:  YES  NO

COATING: \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS  
 TOLERANCES ARE BEFORE ANY COATING IS APPLIED

NOTES			5130 Rideau, Suite #170, Quebec, PQ G2E-5S4	
			Tel.: (418) 877-2118 • Fax: (418) 877-0522	
			E-mail: bruno@aldon.ca	
	Appr. By: _____		Date: _____	
	Title: _____		<b>DOUBLE MARGIN STRAIGHT          FLUTE STEP DRILL</b>	
Customer: _____		Dwg. No.: _____		