

D1: \_\_\_\_\_

DRILLING DEPTH Lmax: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

HELIX ANGLE: 30°

D3: \_\_\_\_\_ TOL: \_\_\_\_\_

NO. OF FLUTES: \_\_\_\_\_

L1: \_\_\_\_\_

COOLANT FEED: ☐ YES ☐ NO


L2: \_\_\_\_\_ TOL: \_\_\_\_\_

L3: \_\_\_\_\_ TOL: \_\_\_\_\_

COATING: \_\_\_\_\_

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

MAT'L BEING CUT: \_\_\_\_\_

NOTES			5130 Rideau, Suite #170, Quebec, PQ G2E-5S4	
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	E-mail: bruno@aldon.ca			
	Appr. By: _____		Date: _____	
	Title: _____		<b>HIGH PERFORMANCE DRILL COUNTERBORE</b>	
Customer: _____		Dwg. No.: _____		