



D1: _____

L1: _____

A1: _____

D2: _____ TOL: _____

L2: _____ TOL: _____

A2: _____

D2 DIA. CUTTING: ☐ YES ☐ NO

L3: _____ TOL: _____

A3: _____

D3: _____ TOL: _____

L4: _____ TOL: _____

HELIX ANGLE: 30°

D4: _____ TOL: _____

L5: _____ TOL: _____

NO. OF FLUTES: _____

D5: _____ TOL: _____

DRILLING DEPTH Lmax: _____

COOLANT FEED: ☐ YES ☐ NO

COATING: _____

MAT'L BEING CUT: _____

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED



5130 Rideau, Suite #170, Quebec, PQ G2E-5S4

Tel.: (418) 877-2118 • Fax: (418) 877-0522

E-mail: bruno@aldon.ca

Appr. By: _____

Date: _____

Title: _____

**DOUBLE MARGIN SPIRAL
FLUTE THREE STEP DRILL**

Customer: _____

Dwg. No.: _____