

D1: _____

L3: _____ TOL: _____

HELIX ANGLE: 30°

D2: _____ TOL: _____

L4: _____ TOL: _____

NO. OF FLUTES: _____

D3: _____ TOL: _____

L5: _____ TOL: _____

COOLANT FEED: ☐ YES ☐ NO

D4: _____ TOL: _____

DRILLING DEPTH Lmax: _____

L1: _____

A1: _____


L2: _____ TOL: _____

A2: _____

COATING: _____

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

MAT'L BEING CUT: _____

NOTES			5130 Rideau, Suite #170, Quebec, PQ G2E-5S4	
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	E-mail: bruno@aldon.ca			
	Appr. By: _____		Date: _____	
	Title: _____		DOUBLE MARGIN SPIRAL FLUTE BACK CHAMFER TOOL	
Customer: _____		Dwg. No.: _____		